

## EMPIRICAL FORMULA FOR THE EXPONENTIAL INTEGRAL IN NON-ISOTHERMAL KINETICS

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The exponential integral  $p(x) = - \int_{\infty}^x \frac{e^{-u}}{u^2} \cdot du$  can be approximated by means of the empirical formula  $p(x) \approx \frac{e^{-x}}{(x-d)(x+2)}$  with  $d = \frac{16}{(x^2 - 4x + 84)}$ . If  $x > 1.6$ , errors are less than 0.5%.

The rate of a simple homogeneous reaction is given by the following formula

$$-\frac{dc}{dt} = kf(c) \quad (1)$$

where  $c$  stands for the concentration,  $t$  for time,  $k$  is the rate constant and  $f(c)$  is a certain function of the concentration. The rate constant obeys the Arrhenius equation and if the kinetic run is performed under non-isothermal conditions characterized by a certain temperature programme  $T = \phi(t)$ , the following differential equation is valid [1]:

$$-\frac{dc}{f(c)} = Ze^{-E/RT} \psi \cdot (T)dT \quad (2)$$

where  $Z$  stands for the pre-exponential factor in the Arrhenius equation,  $E$  for the activation energy, and  $\psi(T)$  is the inverse function of  $\phi(t)$ , i.e.  $\psi \cdot (T)dt = dt$ .

In the case of heterogeneous non-isothermal reactions a formal approach is frequently used, by considering an analogous differential equation to be valid [2], viz.:

$$\frac{d\alpha}{f(\alpha)} = Ze^{-E/RT} \psi \cdot (T)dt \quad (3)$$

where  $\alpha$  stands for the transformation degree (conversion) of the reactant.

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If the heating programme performs a linear variation of  $1/T$

$$\frac{1}{T} = a - qt \quad (4)$$

equations (2) and (3) become

$$-\frac{dc}{f(c)} = -\frac{Z}{q} e^{-E/RT} d(1/T) \quad \text{and} \quad \frac{d\alpha}{f(\alpha)} = -\frac{Z}{q} e^{-E/RT} d(1/T) \quad (5)$$

The right-hand terms of these equations can be integrated [3]:

$$g(c) = \frac{ZR}{qE} e^{-E/RT} \quad \text{and} \quad g(\alpha) = \frac{ZR}{qE} e^{-E/RT} \quad (6)$$

where the symbols

$$g(c) = -\int_{c_0}^c \frac{dc}{f(c)} \quad \text{and} \quad g(\alpha) = \int_0^\alpha \frac{d\alpha}{f(\alpha)} \quad (7)$$

have been used.

In the case of a linear heating programme

$$T = T_0 + qt \quad (8)$$

equations (2) and (3) become

$$-\frac{dc}{f(c)} = \frac{Z}{q} e^{-E/RT} dT \quad \text{and} \quad \frac{d\alpha}{f(\alpha)} = \frac{Z}{q} e^{-E/RT} dT \quad (9)$$

Formal integration gives

$$g(c) = \frac{Z}{q} \int_0^T e^{-E/RT} dT \quad \text{and} \quad g(\alpha) = \frac{Z}{q} \int_0^T e^{-E/RT} dT \quad (10)$$

but the exponential integral in the right-hand term cannot be obtained in finite form. This is why approximate formulae are frequently used.

One of the best approaches, used by Coats and Redfern [4], is the following

$$\int_0^T e^{-E/RT} dT \approx \left(1 - \frac{2RT}{E}\right) \frac{RT^2}{E} e^{-E/RT} \quad (1)$$

A better approach

$$\int_0^T e^{-E/RT} dT \approx \frac{RT^2}{E + 2RT} e^{-E/RT} \quad (12)$$

has recently been proposed by Gorbachev [5].

Introducing the notation  $u = E/RT$ , equations (10) become

$$g(c) = \frac{ZE}{Rq} p(x) \quad \text{and} \quad g(x) = \frac{ZE}{Rq} p(x) \quad (13)$$

where  $p(x)$  stands for the exponential integral

$$p(x) = - \int_{\infty}^x \frac{e^{-u}}{u^2} du = \int_x^{\infty} \frac{e^{-u}}{u^2} du \quad (14)$$

Since

$$\int_0^T e^{-E/RT} dT = \frac{E}{R} p(x) \quad (15)$$

the approach (11) gives

$$p(x) \approx \left( \frac{1}{x^2} - \frac{2}{x^3} \right) e^{-x} = \frac{x-2}{x^3} e^{-x} \quad (16)$$

In a similar way, Gorbachev's approach (12) can be written in the following form

$$p(x) \approx \frac{e^{-x}}{x(x+2)} \quad (17)$$

In order to find the region where the approaches (16) and (17) can be used,  $p(x)$  values calculated by means of these formulae have been compared with the accurate  $p(x)$  values [6]. The calculations have shown the error of  $p(x)$  to be less than 0.5% only for  $x > 36$  when formula (16) is used. Formula (17) is better, giving errors less than 0.5% if  $x > 18$ .

Comparison of the accurate  $p(x)$  values with the values calculated by means of (17) showed the possibility of approximating  $p(x)$  by means of an empirical formula of the following form

$$p(x) \approx \frac{e^{-x}}{(x-d)(x+2)} \quad (18)$$

For the empirical parameter  $d$  the following expression has been found:

$$d = \frac{16}{x^2 - 4x + 84} \quad (19)$$

Relation (18) gives  $p(x)$  with an error less than 0.5%, even in the region  $1.6 < x \leq 18$ . It gives the same values as (17) in the region  $18 < x \leq 36$ . For  $x > 36$  all approaches (16), (17) and (18) give practically the same  $p(x)$  value.

The proposed empirical formula (18) can be used in all practical cases, since even if the activation energy is only  $E = 4$  kcal/mole, (18) gives good results up to  $1000^\circ$ . If  $E$  is higher, formula (18) can also be used for even higher temperatures.

### References

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